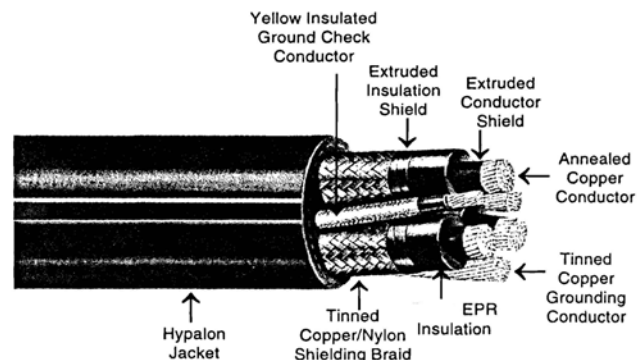


TYPE SHD-GC - Three Conductor

Portable Power Cable
EPR Insulation, 25000 Volts

<p>APPLICATION: For heavy duty high voltage portable power applications on mobile equipment where delivery of a heavy power load is required, such as shovels, dredges, drilling rigs, underground mine power distribution, etc. For use in circuits rated 25000 volts, maximum conductor temperature of 90°C.</p> <p>STANDARDS: Conforms to ICEA S-75-381 (NEMA WC58).</p> <p>CONSTRUCTION: Three insulated conductors consisting of flexible stranded annealed tinned copper, extruded conductor shield, EPR ethylene-propylene rubber insulation, extruded insulation shield, tinned copper/nylon shielding braid. Two uninsulated grounding conductors of flexible stranded annealed tinned copper. One #8 AWG flexible stranded annealed copper insulated ground check conductor. Three insulated and shielded conductors cabled together with the ground check conductor placed in the valley between the Black and White conductors and one grounding conductor in each of the other two valleys. Rubber fillers to make cable round, tape over assembly, overall two-layer reinforced Hypalon jacket, vulcanized in a metal mold. Embossed marking molded as an integral part of the jacket, including the inscription P-105 MSHA indicating full compliance with Federal and State of Pennsylvania Safety Codes.</p>	
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USAWC Part #	PowerConductor			Grounding Conductor		Jacket Thickness Mils	Nominal Diameter Inches	Approx. Net Weight lbs/1000 ft	Copper Weight lbs/1000 ft	Ampacity*	
	Size AWG	No. of Strands	Insulation Thickness Mils	Size AWG	No. of Strands					20°C Ambient	40°C Ambient
25000 VOLTS, 100% INSULATION LEVEL											
1-03SHDGC25KV	1	329	260	5	210	265	2.95	5310	1297	225	191
1/0-03SHDGC25KV	1/0	259	260	4	259	265	3.05	5830	1583	257	218
2/0-03SHDGC25KV	2/0	329	260	3	329	280	3.20	6540	1918	294	249
3/0-03SHDGC25KV	3/0	413	260	2	259	280	3.33	7150	2335	338	286
4/0-03SHDGC25KV	4/0	532	260	1	329	295	3.50	8300	2861	386	327

*AMPACITY based upon continuous duty at 90 C conductor temperature, ambient temperature as indicated, cable in free air.

Specification

PORTABLE POWER CABLE - TYPE SHD-GC

EPR Insulation, 25000 Volts

1. SCOPE
 - 1.1 This specification describes three-conductor Type SHD-GC power cable with EPR (ethylene-propylene-rubber) insulation for use in circuits rated 25000 volts at a maximum conductor temperature of 90°C. Cables are intended for use as heavy duty portable power cable on shovels, dredges, drilling rigs and mine power distribution systems.
2. STANDARDS
 - 2.1 The following standard shall form a part of this specification:
 - 2.1.1 ICEA Pub. No. S-75-381 for Portable and Power Feeder Cables for Use in Mines and Similar Applications (NEMAWC58).
3. CONDUCTORS
 - 3.1 Minimum Class H stranded, annealed, tinned copper per Part 2 of ICEA.
4. CONDUCTOR SHIELDING
 - 4.1 Conductors shall be covered with a conducting tape meeting the requirements of Par. 3.14 of ICEA.
5. INSULATION
 - 5.1 A homogeneous wall of EPR insulation shall be extruded over the covered conductor. The average thickness shall be 260 mils. The minimum thickness shall be not less than 90 percent of the specified average value. Physical and electrical properties of the insulation shall be accordance with Par. 3.15 of ICEA.
6. SHIELDING
 - 6.1 A 35 mil extruded thermosetting insulation shield shall be applied over the insulation in accordance with Par. 3.15.2 and 4.5.1 of ICEA. A conducting non-metallic tape meeting Par. 3.17 of ICEA shall be applied over the extruded layer.
 - 6.2 A tinned copper/nylon shielding braid shall be applied over the conducting tape meeting the requirements of Par. 3.19 of ICEA.
7. CIRCUIT IDENTIFICATION
 - 7.1 A color coded tape (black, white, red) applied under the metallic shielding braid shall provide circuit identification on each power conductor in accordance with Par. 3.18 of ICEA.
8. GROUNDING CONDUCTORS
 - 8.1 The grounding conductors shall be stranded annealed tinned copper of not less than the size and the number of wires as shown in Table 3-24 of ICEA for the corresponding power conductor sizes.
9. GROUND CHECK CONDUCTOR
 - 9.1 The minimum ground check conductor shall be as given in Table 3-21 of ICEA for the corresponding power conductor sizes. The conductor shall have a yellow insulation meeting the requirements of Par. 3.16 of ICEA and will be located between the black and white phase conductors.
10. ASSEMBLY
 - 10.1 The conductors shall be twisted together with a left hand lay meeting the requirements of Table 3-5 of ICEA. Suitable fillers shall be used to produce an essentially round cross-section in the completed cable. A binder tape shall be helically applied over the filled cable assembly.
11. JACKET
 - 11.1 A two-layer reinforced thermosetting jacket shall be extruded over the assembly in accordance with Par. 3.21 of ICEA. The jacket shall be an extra-heavy duty Hypalon meeting the requirements of Table 3-3 of ICEA.
12. COMPLETED CABLE
 - 12.1 The nominal outside diameter shall be in accordance with Table 3-21 of ICEA. The tolerances shall be within the requirements of Par. 3.22.2 of ICEA.
13. SURFACE MARKING
 - 13.1 All cable shall have embossed print legend showing manufacturer, cable type, size, voltage, MSHA and State of Pennsylvania approval number.
14. TESTS
 - 14.1 Cable shall be tested in accordance with ICEA.